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Mastering Metal, Shaping Futures

RONGWIN

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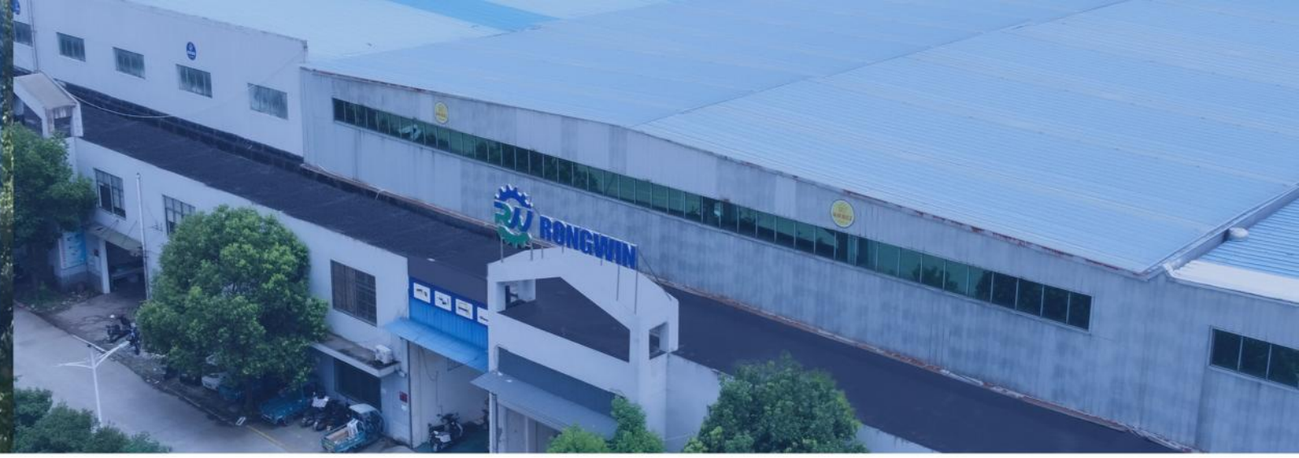
PRESS BRAKE

METAL AUTOMATION SOLUTION

Mastering Metal, Shaping Futures

Precision Press Brake Manufacturer | Lifetime Partnerships



Our Company

Nanjing RONGWIN Machinery Technology Co., Ltd., with 15+ years of expertise, is a global leader in press brakes factory and custom smart metal automation solution supply Chain Supplier . Known for reliability and 85%+ customer satisfaction, we also deliver customized machinery, spare parts, equipment upgrades &renovations and promise lifetime service support.

In 2022, we launched MetalworkMaster, integrating Industry 4.0 intelligence for custom smart metal automation solutions. Our "Win-Win" philosophy drives innovation, including IoT-connected press brakes, enhancing efficiency, precision, and sustainability. Serving 150+ countries across six continents, RONGWIN empowers clients with energy-saving, high-performance solutions-shaping the future of smart manufacturing.

Our Mission

Innovating intelligent metal processing technologies, we co-create customized solutions with global clients, backed by lifetime commitment to their operational excellence.

Development History:

2009

Started in press brake/shearing machines, developed10+ machine types and spare parts business, plus import-export operations.

2017

RONGWIN, founded by Jane Wu, built an advanced service system and adopted modern management.

2022

We introduced ‘Metalwork master’--delivering smart, custom sheet metal solutions globally with lifetime support for Industry 4.0.

2023

We self owned full series precision press brake factory, a full set of metal processing automation supply chain and quality control system.

2025

RONGWIN continues to innovate, developing inteligent metalworking solutions and expanding its product range with advanced Press Brakes, reinforcing its industry leadership.

Why we are?

- Full-lifecyele service commitment
- Flexible customization support
- 82% repeat purchase rate
- 15 years press brake manufacturing experience

Values:

Collaborative Excellence
Relentless Growth
Thriving Together

Future-Ready
Outcome-Architects

Customer Obsession
Gratitude in Action
Uncompromising Integrity

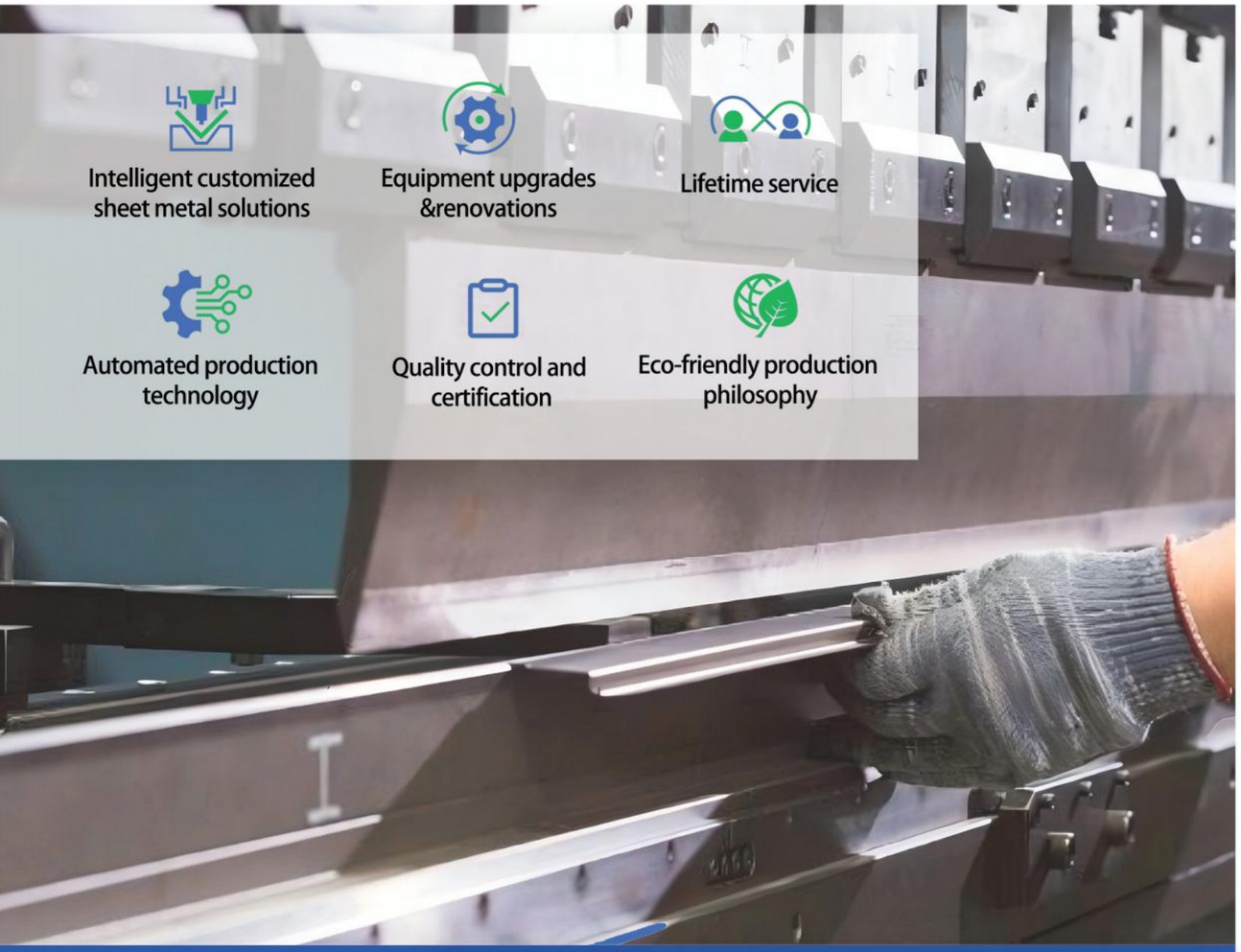
Vision

Redefining the metal processing landscape as a trusted partner, where smart customization and lifelong collaboration shape industry excellence.

Core Advantages

- **UL listed, CE, ISO, CCC, ROHS Certifications**
- **Self-owned series Press Brake factory with more than 15+ years manufacturing experience**
- **Continuous Technologically Advanced Custom Solutions with Lifetime Service Support**
- **150+ Countries Served with 82% Repeat Purchase Rate**

Your Partner in Smart Custom Metal Manufacturing Solutions -For Life



Press brake series price List

RONGWIN
Mastering Metal, Shaping Futures

Technical support

Whether you are an agent or a metal processing plant, RONGWIN can provide you with a one-stop metal equipment solution, and provide lifetime accessories and all round technical training support, so that you can quickly become a professional metal processing expert.

- Product Operation Manuals
- Sample Support for Equipment Spare Parts
- Installation and Commissioning Guidance
- Support for Third-party Factory Inspections
- Equipment Maintenance Training
- Free Technical Consultation Services

Global Sales Network

Efficient Sourcing of Materials

Global supply chain ensures timely.cost-effective sourcing, meeting demands.

Rapid Delivery

Streamlined supply chain ensures faster delivery and market responsiveness.

Customized Solutions

Flexible sypply chain enables tailored precise, efficient customer solyíons.

Cooperative Customers

We work closely with many partners and are committed to providing customers with more professional services. These partners cover areas such as design, manufacturing, technical support and after-sales service, and jointly provide customers with comprehensive solutions.

PROCESSING

STRENGTH

We have complete production equipment such as CNC precision gantry milling machines, radial drilling machines, and heat treatment equipment to ensure the quality of our products.

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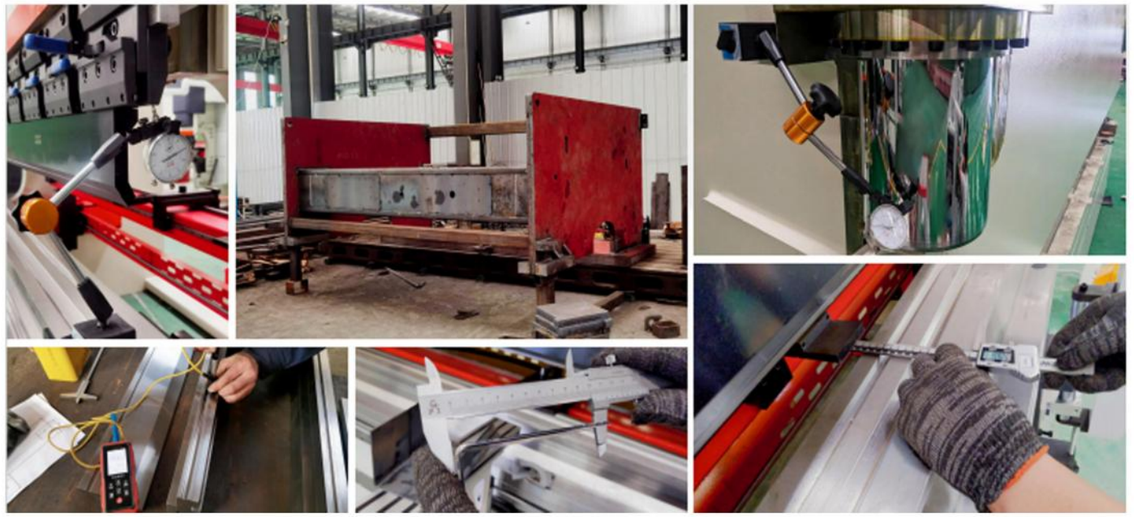
Our R&D Team

The R&D team integrates cutting-edge concepts, overcomes technical difficulties, creates high-precision bending machines, and promotesproduct innovation.

Quality Control

Quality control management is the core principle in our production process. We are committed to ensuring that every product meets the highest standards through strict quality control measures.



Supply Chain

RONGWIN's global supply chain ensures efficient sourcing, rapid delivery, and customized solutions. Partnering with Rexroth, HIWIN, and Schneider, we've cut delivery cycles by 30% while maintaining top quality and reliability.

HIWIN Motion Control and System Technology

ESTUN Automation

DINGZING Science. Innovation. Collaboration.

GIVI

SIEMENS Ingenuity for life

esa

Schneider Electric

WILA SINCE 1932 THE PRESS BRAKE PRODUCTIVITY PEOPLE

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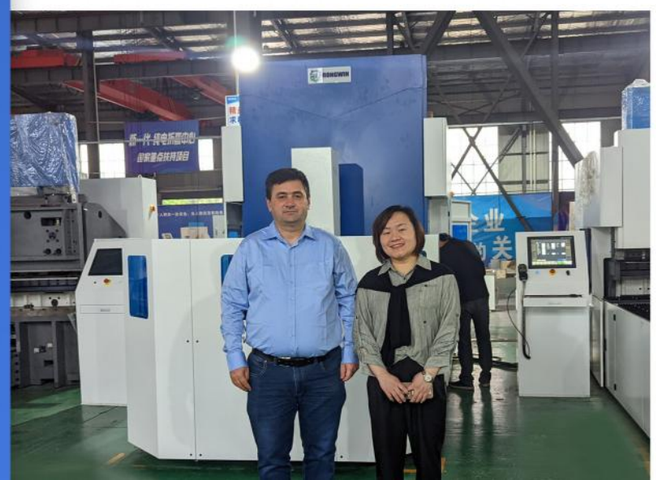
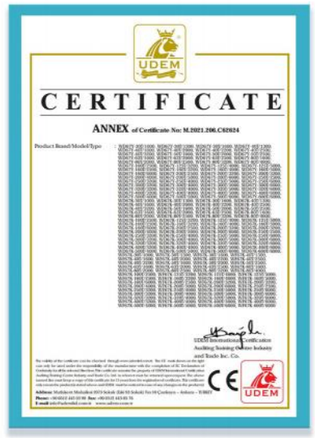
Redefining the metal processing landscape as a trusted partner, where smart customization and lifelong collaboration shape industry excellence.



Certificate



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01 - 02 Torsion Bar Type

01 **WD67K** Series Torsion Bar Two axis CNC Hydraulic Press Brake

03 - 04 Hydraulic Synchronized Type

03 **WF67K-E** Series Hydraulic Synchronous CNC Press Brake

05 - 06 Hydraulic Synchronized Type

05 **WF67K-C** Series CNC Press Brake With One-way Servo Pump

07 - 10 Hydraulic Synchronized Type

07-08 **WF67K-M** Series Hybrid CNC Press Brake

09-10 **Tandem Press Brake**

11 - 12 Electric Type

11 **EP-D** Series Full Servo Electric CNC Press Brake

13 - 14 Robot Press Brake

13 RW-A Series

15 - 16 Panel Bender

15 RW03-A Series

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Torsion Bar Press Brake —— WD67K series

WD67K Series Torsion Bar Two axis CNC Hydraulic Press Brake

The WD67K Series CNC Press Brake boasts all-steel welded, heat-treated construction with hydraulic compensation for superior stability, precision, and durability in demanding industrial applications.

1 Backguage

2 Front support

3 Main motor

4 Electric cabinet

5 Pedal switch

Mini CNC Press Brake for Home & Small Factory Use

Small Hydraulic Torsion Bar *Two/Three Axis* CNC Press Brake
Single Phase Mini CNC Press Brake for Home-Use

The foot switch controls the finger to move flexibly, and the torsion axis realizes 6+1 axis, which is more cost-effective

Torsion Bar CNC Press Brake VS **Electro-hydraulic CNC Press Brake**

1. Backgauge use ball screw and axis guide to improve accuracy.
2. Backgauge driven by motor with digital display.
3. X, Y axis stroke adjustment device is controlled by servo motor.
4. Button control Z1,Z2,R axis movement.

Feature 1 Users make metal artwork at home

Home Garage

Create custom metalwork without industrial power.

Feature 2 Optional CNC System

E310P

Cybtouch 8P

TP10S

ESA 630B

Precision Press Brake Manufacturer | Lifetime Partnerships

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Nanjing RONGWIN Machinery Technology Co., Ltd.

Hydraulic Synchronized Press Brake — WF67K-E series

WF67K-E Series Hydraulic Synchronous CNC Press Brake

WF67K-E CNC Press Brake – High-precision, rigid welded structure with stress relief. 4+1 axis control, stable operation, and mechanical crowning for consistent bending.

1 High Precision

2 Stability

3 Customized Long Workpieces

WF67K-E CNC Press Brake – High-Precision Bending with Rigid Welded Structure

4+1 Axis Control, Mechanical Crowning & Stress Relief for Consistent, Stable Performance

Feature 1 High confguration system-DA69T

The WF67K-E electro-hydraulic press brake offers higher precision and faster bending than torsion bar press brake, compatible with 8+1-axis DA67T control system.

DELEM DA69T (8+1 Axis)

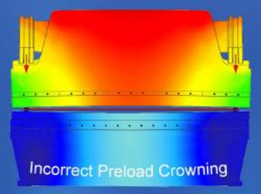
1. 3D and 2D graphical touch screen programming mode
2. 3D visualisation in simulation and production
3. 17" high resolution colour TFT
4. Full Windows application suite
5. Delem Modusys compatibility (module scalability and adaptivity)
6. USB, peripheral interfacing
7. User specific application support within the control's multitasking environment
8. Sensor bending & correction interface
9. Profile-T3D ofline software

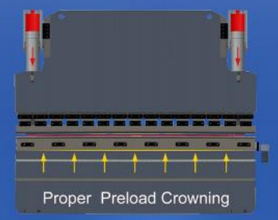
Feature 2 CNC Crowning

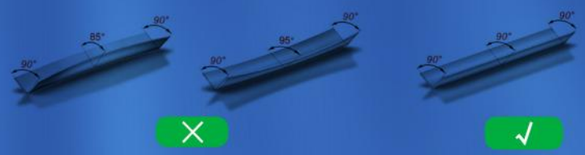
CNC crowning compensates for ram/worktable deformation during bending, significantly improving press brake precision—ideal for high-accuracy stainless steel products.

upgrade

Hydraulic Crowning







✕ ✓

Precision Press Brake Manufacturer | Lifetime Partnerships

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Nanjing RONGWIN Machinery Technology Co., Ltd.

Hydraulic Synchronized Press Brake — WF67K-C series

WF67K-C Series CNC Press Brake With One-way Servo Pump

WF67K-C Large CNC Hydraulic Press Brake – Electro-hydraulic servo system 、cuts energy use by 30%, extends oil life, and ensures precision, speed control, and eco-friendly efficiency.

Servo energy saving
Noise reduction

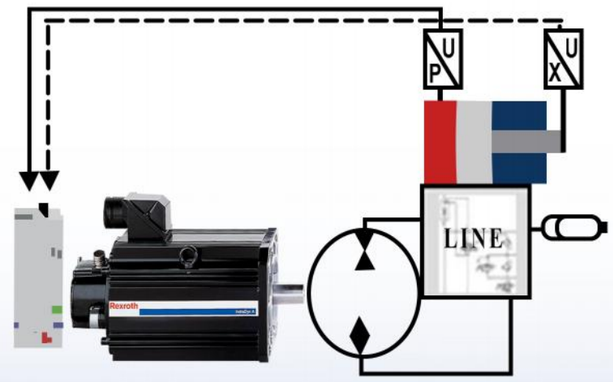
WF67K-C One-Way Servo Pump CNC Press Brake – High-Efficiency Precision Bending

Electro-Hydraulic Servo System Saves 30% Energy, Extends Oil Life & Delivers Eco-Friendly Performance.

Feature 1 Servo-Pump Unit

RONGWIN Press Brakes combine advanced technology with energy efficiency to boost productivity and precision in metal bending. Featuring a servo pump system, they reduce energy costs by up to 30% compared to conventional presses. Stress-relieved frames ensure long-term accuracy and durability for reliable operation.

- Energy Saving
- Higher Efficiency
- Lower Noise
- Higher Accuracy



Feature 2 Comparison of single servo, electric hydraulic type

WF67K-E SERIES

2 X Synchronization 、 1 X Power Three Phase Motor Oil Supply

VS

WF67K-C SERIES

2 X Synchronization 、 1 X Power Servo Motor Oi Supply On Demand

0%	*Energy Saving*	30%-40%
Normal	*Hydraulic aging time*	Slow
Normal	*Production noise*	Low

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Hydraulic Synchronized Press Brake — WF67K-M series

WF67K-M Series Hybrid CNC Press Brake

WF67K-M Hybrid CNC Press Brake – No oil pipes, 70% energy savings vs traditional models. Delivers fast speed, high precision, stability & rapid response.

Fast bending
High precision
Low power consumption
Ultra quiet

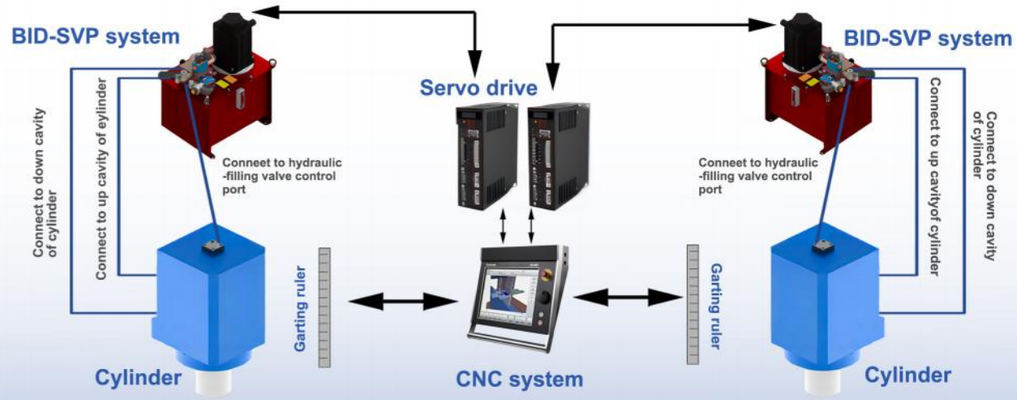
WF67K-M Press Brake – Energy-efficient metal forming with 70% energy savings

70% Energy Savings with Oil-Free Design | Delivers Unmatched Speed, Precision and Stability for Modern Fabrication

Feature 1 D-SVP high-performance dual-servo electro-hydraulic servo press brake system

D-SVP system advantages :

Economy - 60% less electricity consumption compared to traditional transmission devices.
High - 30% higher work eficiency (reduced cycle time).
Accurate - more accurate positioning accuracy, up to 5 um.
Quiet - reduced noise, quieter machine operation.
Less - very little hydraulic oil is used, only 30% ofthe traditional one.
Easy - easier machine manufacturing, easier maintenance, lower failure rate.



Feature 2 Comparison of Hybrid type, electrie hydraulic type

WF67K-C SERIES

2 X Synchronization 、 1 X ervo Power Unit, Servo motor oil supply

VS

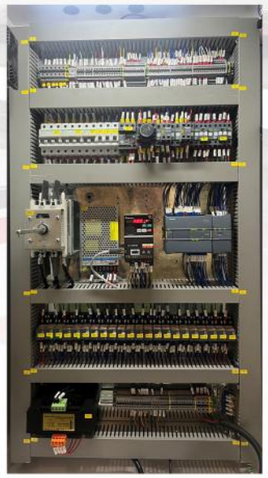
WF67K-M SERIES

2 X Independent Hydraulic System
2 X Servo Electric Power Unit

WF67K-C SERIES		WF67K-M SERIES
41.7KW/h	*Power Cost*	13.7KW/h
280L	*Oil Tank Volume*	2 X 34L
87.6/74.6/67.0 dB(A)		76.3/67.6/- dB(A)
Noise Level: PeaklAverage/Standby		Take 8 hours of work as an example

Tandem Press Brake

Hybrid oil-electric CNC bender enables dual/single-mode operation with energy efficiency.



High Precision & Repeatability:Achieve consistent, precise bends across various materials and thicknesses with exceptional accuracy.
Boosted Productivity:Double your output by bending two sheets simultaneously, maximizing efficiency and throughput.
Superior Versatility:Handle everything from simple bends to complex shapes in steel, aluminum, and other materials.
Cost-Efficient Operation:Reduce labor expenses and enhance profitability through advanced automation and high efficiency.

Double-Machine Linkage Press Brake for Light Poles – Upper & Lower Dies
Our dual press brake system ensures high-precision bending of light poles with synchronized operation.
Upper Dies: Multi-radius alloy steel (heat-treated)
Lower Dies: Adjustable V-dies (20-60mm)
Key Benefits:
Perfect synchronization for long-span poles
±0.1mm repeatability
Faster production with dual-machine efficiency
Ideal for street light poles, tapered columns, and tubular profiles.

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Electric Press Brake —— EP-D series

EP-D Series Full Servo Electric CNC Press Brake

EP-D Series Full Servo Electric CNC Press Brake – All-electric design ensures high-speed precision, thermal stability, and rigid performance. Ideal for rapid prototyping and high-volume precision production.

Fast bending
High precision
Low power consumption
Ultra quiet

EP-D Servo Press Brake – Precision electric metal forming

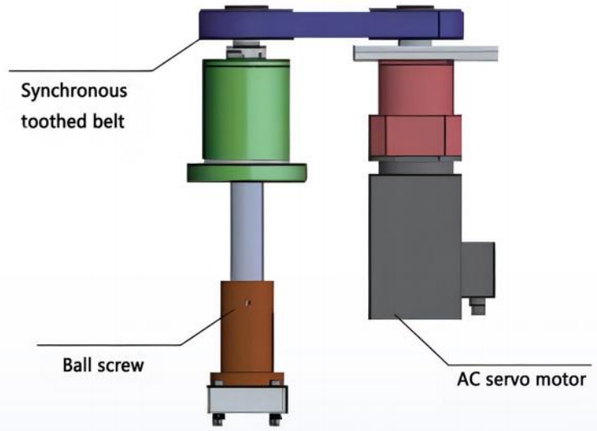
All-Electric Design Delivers Thermal-Stable Processing & High-Speed Precision for Prototyping to Mass Production

Feature 1 Ball Screw System

Ideal for linear motion, ball screws deliver high efficiency, precision, smooth operation, durability, and versatility.

Key Features:
Dual high-quality, low-noise ball screws driven by servomotors & helical gearboxes.Eliminates belt-drive inertia issues for superior performance and lifespan.

How It Works:
A motor rotates the threaded ball screw shaft, recirculating bearings to move the nut linearly—translating into precise ram positioning on press brakes.



Feature 2 Optimization and upgrading

LOW

VS

EP-D SERIES		WF67K-E SERIES	
3000KWh		13500KWh	
	Power consumption for a year		
About 1KW		About 4.5KW	
	Average power		
3000 hours		3000 hours	
	1 year working time		

Precision Press Brake Manufacturer | Lifetime Partnerships

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Robot

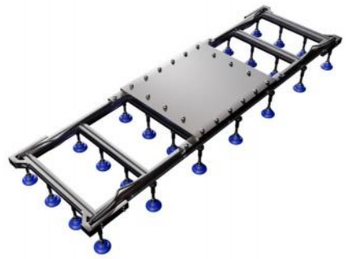
Press Brake —— RW-A series

Press Brake Robot automates metal bending with +0.1mm precision, 30-50% faster output,and safer operation. Pertect for automotive and aerospace fabrication.

Fast bending
High precision
Low power consumption
Ultra quiet

Robot Press Brake

CNC machine with optional robotic manipulator, conveyor belt, andpallet conveyor for automated, high-precision production.



Variable Distance Gripper

Flip Frame

Electrical Box

Teach Pendant

Robot Visual Positioning Device

Automatic Separation Of Iron Sheets

Centering Stage

Precision Press Brake Manufacturer | Lifetime Partnerships

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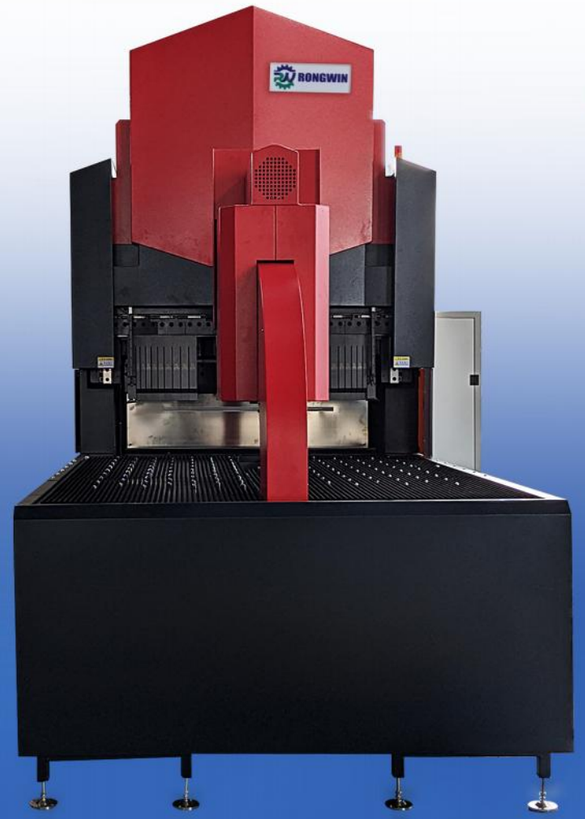
Panel Bender —— RW03-A series

Features of this machine one-time positioning, multi-sided bending different thicknesses, one mold to complete automatic tool change, automatic avoidance.

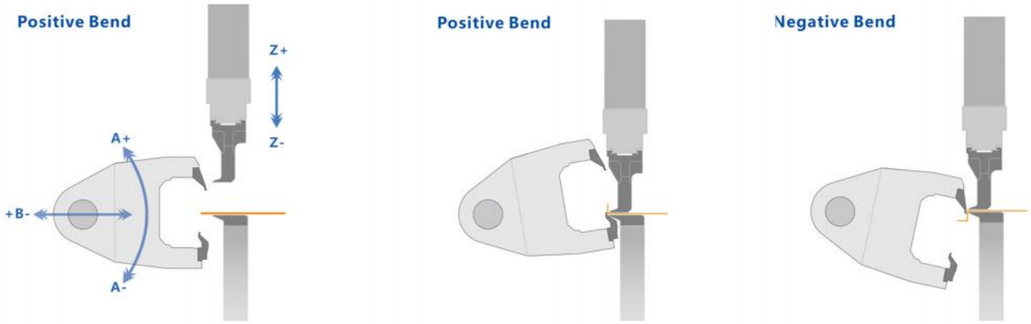


Fast bending
High precision
Low power consumption
Ultra quiet

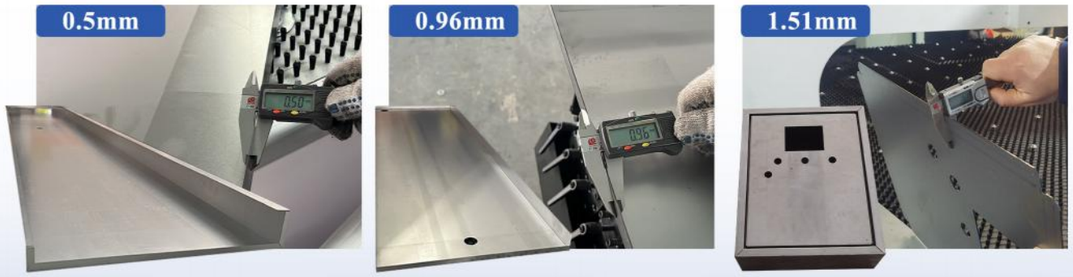
Panel Bender

It is relatively more convenient to put materials in and take materials out.

Bending principle and action diagram:

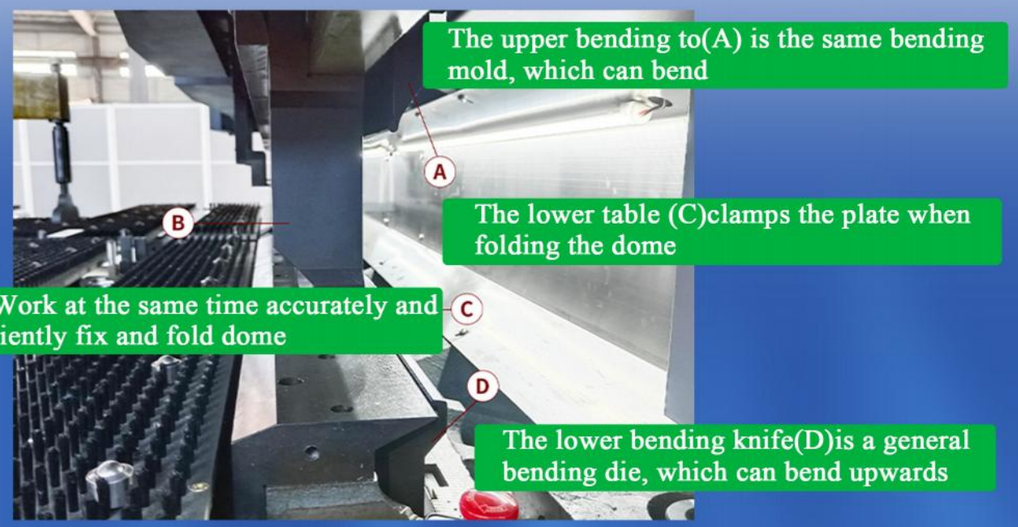


Workpieces of different thickness:

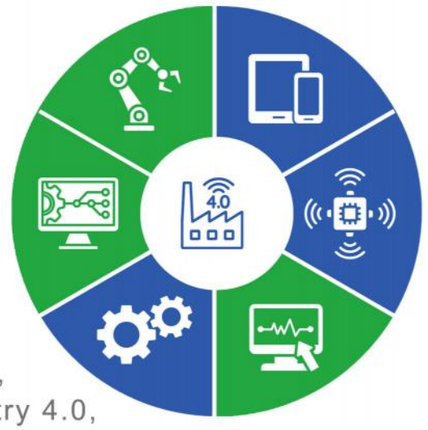


Feature 1 No need for frequent mold changes

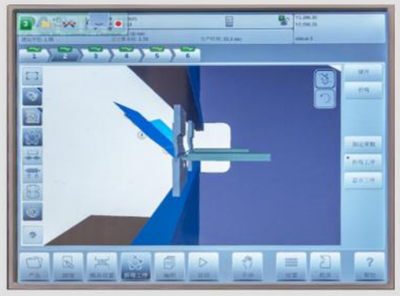
Universal mold design, one machine can complete bending of multiple shapes (such as arc, closed type, etc.)



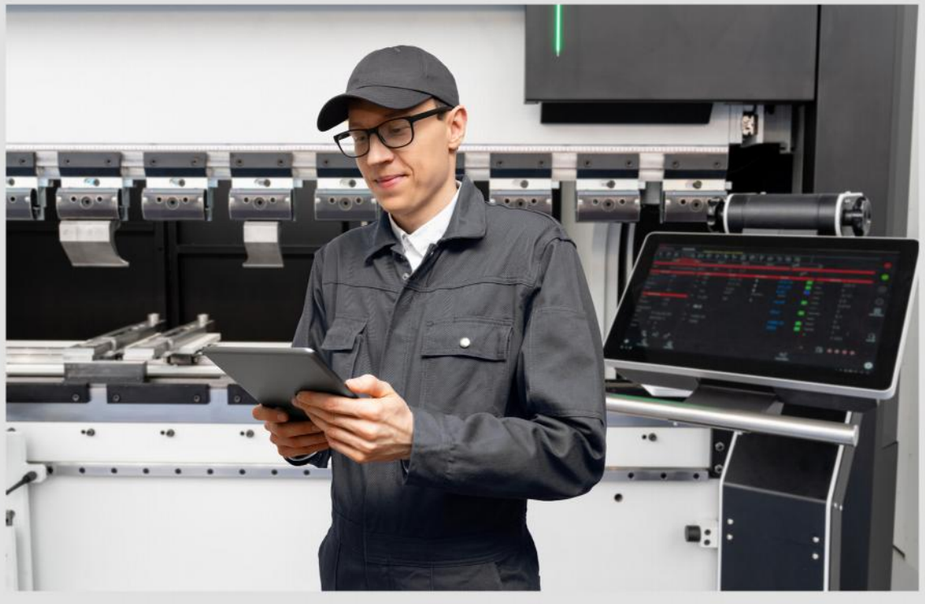
Industrial 4.0 Consulting



RONGWIN empowers companies to embrace Industry 4.0, driving the future of digital manufacturing. By integrating interconnected systems and advanced automation, we enable real-time production monitoring and data-driven decision-making. This enhances productivity, efficiency, and transparency, ensuring sustainable growth in a competitive market. With RONGWIN's innovative solutions, businesses can seamlessly transition to Industry 4.0, achieving operational excellence and unlocking new levels of performance.



Designed for a responsive web environment, the system allows seamless use of Delem Profile T3D software for simulation. Accessible from smartphones and tablets, it enables users to manage the bending process and program the press brake effortlessly. Files can be transmitted via USB port, LAN, or Wi-Fi, ensuring flexibility and convenience in operation.



Make correctioris to the bending process easily on the tablet PC contro.

Safety System-Advanced

Electro-hydraulic CNC Press Brake

2

3

1 Fully enclosed door

Fully enclosed rear sliding door, power off when opening the door.

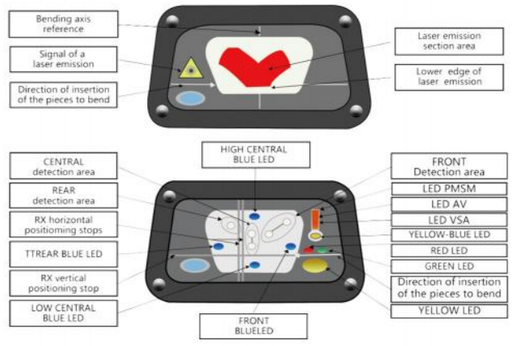
2 Side door power outage protection

The machine stops working when the side guardrail is opened.

3 Rear door power-off protection

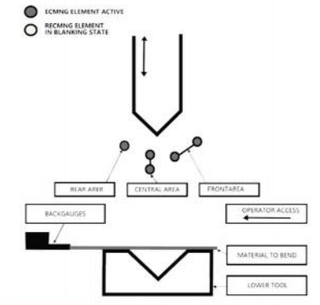
The machine stops working when the door is opened at the back.

Automatic Tool Alignment

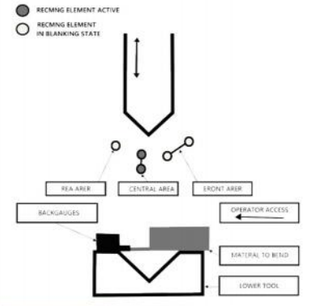


Advantage:

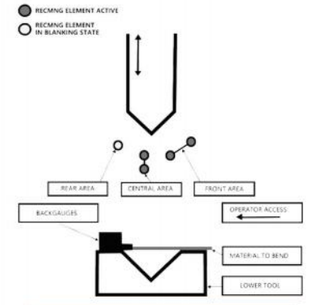
1.Fast response time
2.Safety speed automatically monitored
3.Stopping distance automatically monitored
4.Complex shapes can be achieved in high speed with Tray/Box Mode.
5.Automatic Tool Alignment: The systems with a camera receiver feature automatic tool alignment that eliminates the need for precise manual adjustment and this process can also be fully automated in the CNC via SmartLink, eliminating the need for the operator to press the TOOL ALIGN button.



Mode 1: Detection area fully active

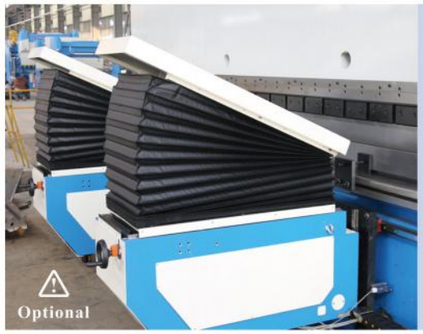


Mode 2: Front area in banking state and rear area excluded



Mode 3: Rear area excluded

Smart Accessories（optional)

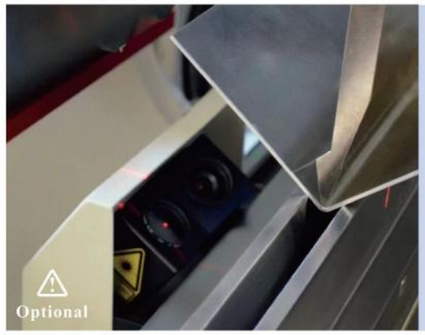


Bending follower

AP1-AP2 CNC axes: Lightweight, easy install/adjust, enhance efficiency, safety (LED indicators), prevent bending/scratching. Bend ≤70”, R-axis ±170mm, mold opening 100-160mm, extends to 1200mm.
How It Works:
1.Automatically adjusts to workpiece dimensions for optimal bending.
2.AP1 & AP2 axes synchronize for smooth, precise material handling.
3.Sheet follower prevents misalignment, reverse bending, and scratches.
4.Real-time status indication for safe operation.

Iris Plus Angle Measurement System

A laser-based bend angle measurement and correction system by Data M Engineering.
How It Works:
1.Projects a laser onto the sheet metal.
2.Camera detects the beam.
3.Calculates bend angle via beam-camera axis.
4.Compensates for springback automatically.



Laser Check Angle Measurement System

Measure Laser: Fully-auto laser angle measurement for CNC press brakes, accuracy <0.1°, one-bend precision.
How It Works:
1.Projects beam onto bent workpiece to detect flange angle.
2.Sensors track beam deflection; algorithms calculate angle (<0.1° error).
3.Auto-adjusts CNC press brake in real time, eliminating manual checks.
4.Measures actual bend angle (no theoretical reliance on thickness/type).

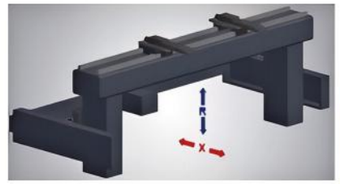
Cooling system

Helps cool down the fuel tank.
How It Works:
1.Coolant channels/heat exchangers absorb heat from fuel tank (direct/ indirect).
2. Pump moves coolant (liq./air), removing heat from critical zones.
3.Radiator/heat sink releases heat via ambient air/liq. cooling
4.Sensors adjust flow (valves/fan speed) to maintain optimal temp.
5.Coolant returns to HA, enabling autonomous thermal control.

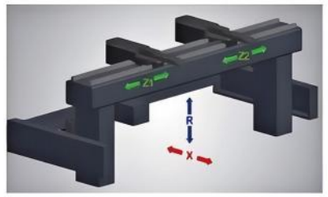
RONGWIN CNC Backgauge Axis

X/Z-axes control workpiece positioning; CNC back gauge ensures bending accuracy. Configurable axis setups adapt to production demands, enhancing press brake efficiency and precision.

3+1 with X axis on backgauge



4+1 with X-R axis on backgauge



6+1 with X-R-Z1-Z2 axis on backgauge

8+1 with X1-R1-Z1-X2-R2-Z2 axis on backgauge

WILA Hydraulic Tool Clamp

WILA Hydraulic Tool Clamp - Delivers powerful, stable clamping for heavy-duty bending with hydraulic precision. Ideal for industrial applications.

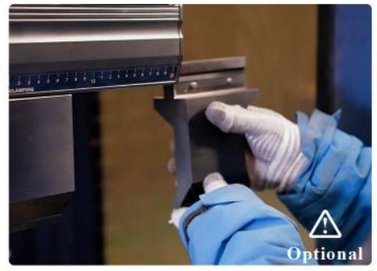
Hydraulic clamping with WILA Series*:

-For top and bottom tooling
-Ultrafast clamping for more productivity
-Lower operating costs
-Cleaner, more sustainable
-For new and existing press brakes

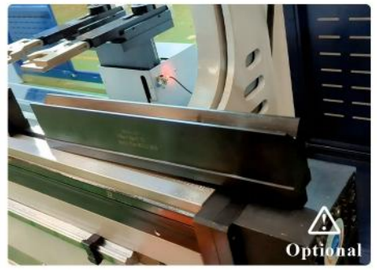
WILA Series offers pneumatic/hydraulic tool holders (Premium/Standard/American styles) featuring self-locking, smart positioning, and ATC compatibility for versatile press brake tooling.

THE BENEFITS OF WILA PRESS BRAKE TOOLING

Finding the right balance between bending freedom and load capacity is key. WILA Tooling provides maximum bendingfreedom while easily sustaining the loads that are required for most bending applications.



Upper Tool Clamp



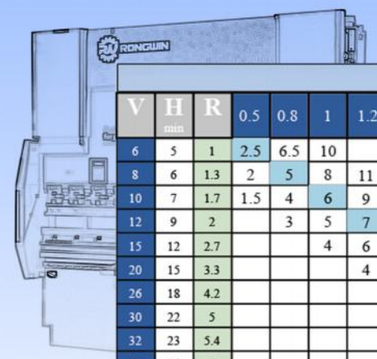
Bottom Tool Holder

Optional CNC System

● Standard ○ Optional

	DA-53T	DA-58T	DA-66S	DA-69S	ESA S630	ESA S640	ESA S860	ESA S875
								
Axes	4	4	12	12	4	6	8	8
Screen	10”	15”	17”	17”	10”	15”	18.5”	21.5”
2D graphic view	/	●	●	●	●	●	●	●
3D graphic view	/	/	●	●	/	●	●	●
2D programming	○	●	●	●	●	●	●	●
3D programming	/	/	/	●	/	/	/	○
Automatic bending sequence	/	/	●	●	/	/	●	●
Touch screen	●	●	●	●	●	●	●	●
USB ports	1	1	2	2	2	2	6	6
2D DXF import	/	/	/	●	/	/	○	○
3D IGES/STEP import	/	/	/	●	/	/	○	○
3D Offline import	/	/	○	●	/	/	○	○
Export DXF 2D FP	/	/	/	●	/	/	●	●
Offline software	Profile TL	Profile TL	Profile TL	PC Profile T3D	Kvara PC	Kvara PC	Kvara PC	Kvara PC

	CybTouch 8P	CybTouch 12P	CybTouch 15P	VisiPac 88	ET16	SYNTEC
						
Axes	4	4	6	8	4	4
Screen	7”	7”	15”	19”	16”	18.5”
2D graphic view	●	●	●	●	●	●
3D graphic view	/	/	/	●	/	●
2D programming	○	●	●	●	●	●
3D programming	/	/	/	○	/	●
Automatic bending sequence	●	●	●	●	●	●
Touch screen	●	●	●	●	●	●
USB ports	1	1	1	6	1	3
2D DXF import	/	/	/	○	●	●
3D IGES/STEP import	/	/	/	○	/	●
3D Offline import	/	/	/	○	/	●
Export DXF 2D FP	/	/	/	○	/	●
Offline software	CybTouch Simulator	VisiTouch	VisiTouch	Kvara PC	EASYCAT	Bending 3D CADCAM

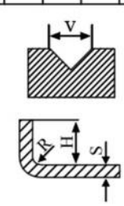


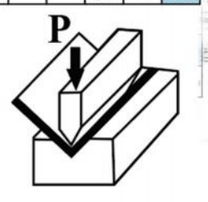
V	H min	R	S（mm） 0.5	0.8	1	1.2	1.5	1.8	2	2.5	3	3.5	4	4.5	5	6	7	8	9	10	12	15	18	20
6	5	1	2.5	6.5	10										P=650S²L/V (δb=450N/mm²)									
8	6	1.3	2	5	8	11																		
10	7	1.7	1.5	4	6	9	13																	
12	9	2		3	5	7	11	16																
15	12	2.7			4	6	9	13	16															
20	15	3.3				4	7	10	12	19														
26	18	4.2					5	7.5	9	14	21													
30	22	5						6.5	8	12	19	24												
32	23	5.4							7.5	11.6	17	23	30											
37	25	5.8								10	14.5	20	26	33										
42	29	6.7									13	17	23	29	35.5									
45	32	7.5										16	21	27	33	48								
50	36	8.3											19	24	30	43	58							
60	43	10												20	25	36	49	64						
70	50	11.5													21	31	42	55	69					
80	57	13.5														27	37	48	60	75				
90	64	15															32	42	54	66	95			
100	71	17																38	48	60	86	134		
130	93	22																	37	48	66	103	149	
180	130	30																		43	48	75	107	133
200	145	33																			43	67	97	119
250	180	42																				54	77	95

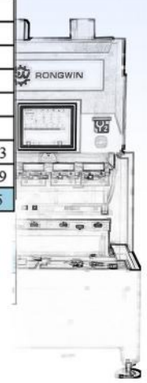
P: Bending force(KN)　　R: Internal radius

L: The width of the plate(m)　　H: Min.sheet bending length(mm)

V: V-width of the bottom die(mm)　　S: The thickness of the plate(mm)







Product Parameter Electric series Press Brake

NO.	Name		6T/300	12T/600	18T/800	20T/1000	30T/1200	40T/1300	40T/1600	50T/2000	60T/2500	Unit
1	Nominal force		60	120	180	200	300	400	400	500	600	KN
2	Worktable length		350	600	800	1050	1250	1300	1600	2000	2500	mm
3	Stroke		120	120	120	120	150	150	150	150	150	mm
4	Maximum open height		420	420	420	420	470	470	470	530	530	mm
5	Thraot depth		150	150	250	250	250	300	300	350	350	mm
6	Backgauge stroke		150	150	250	300	500	500	500	500	500	mm
7	Polas distance		370	520	570	930	1150	1200	1500	1850	2300	mm/s
8	Control axes		2	2	3	4	4	6	6	7	7	axes
9	Y axis working speed	Quick down	200	200	200	200	200	200	200	200	200	mm/s
		working	20	20	20	20	20	20	20	20	20	mm/s
		Return	200	200	200	200	200	200	200	200	200	mm/s
10	Main Motor		3	6.5	7.5	11	11	15	15	30	30	KW

Product Parameter WF67K series Press Brake

Model torsion bar series	Nominal Pressure (mm)	Workbench length (mm)	Poles distance (mm)	Throat depth (mm)	Slipper Stroke (mm)	MaxOpen (mm)	Main motor (KW)	Dimension (L×W×H)(mm)
30T/1600	300	1600	1250	170	90	195	3	1600×920×1660
30T/2050	300	2050	1450	170	90	195	3	2050×920×1660
40T/2200	400	2200	1850	245	100	330	5.5	2260×1200×195
40T/2500	400	2500	2150	245	100	330	5.5	2560×1200×195
50T/2500	500	2500	2150	245	100	330	5.5	2560×1200×195
63T/2500	630	2500	2000	250	120	350	5.5	2560×1350×212
80T/2500	800	2500	2000	250	120	350	7.5	2560×1350×212
80T/3200	800	3200	2580	250	120	350	7.5	3260×1350×212
80T/4000	800	4000	2980	250	120	350	7.5	4060×1350×225
100T/2500	1000	2500	2000	300	130	400	7.5	2560×1465×230
100T/3200	1000	3200	2580	300	130	400	7.5	3260×1465×230
100T/4000	1000	4000	2980	300	130	400	7.5	4060×1465×230
125T/2500	1250	2500	2000	300	130	400	11	2560×1465×235
125T/3200	1250	3200	2580	300	130	400	11	3260×1465×235
125T/4000	1250	4000	2980	300	130	400	11	4060×1465×235
160T/3200	1600	3200	2580	340	150	450	11	3260×1620×270
160T/4000	1600	4000	2980	340	150	450	11	4060×1620×270
160T/5000	1600	5000	4000	340	150	450	11	5060×1620×285
160T/6000	1600	6000	5000	340	150	450	11	6060×1620×300
200T/3200	2000	3200	2580	340	150	450	15	3260×1620×270
200T/4000	2000	4000	2980	340	150	450	15	4060×1620×285
200T/5000	2000	5000	4000	340	150	450	15	5060×1620×285
200T/6000	2000	6000	5000	340	150	450	15	6060×1620×300
250T/3200	2500	3200	2580	400	200	500	18.5	3260×1700×290
250T/4000	2500	4000	2980	400	200	500	18.5	4060×1700×290
250T/5000	2500	5000	4000	400	200	500	18.5	5060×1700×300
250T/6000	2500	6000	5000	400	200	500	18.5	6060×1800×320
300T/3200	3000	3200	2580	400	200	520	22	3260×2000×300
300T/4000	3000	4000	2980	400	200	520	22	4060×2000×300
300T/5000	3000	5000	4000	400	200	520	22	5060×2000×320
300T/6000	3000	6000	5000	400	200	520	22	6060×2100×340
350T/3200	3500	3200	2580	400	250	570	22	3260×2000×300
350T/4000	3000	4000	2980	400	250	570	22	4060×2000×300
350T/5000	3000	5000	4000	400	250	570	22	5060×2000×320
350T/6000	3000	6000	5000	400	250	570	22	6060×2100×340
400T/3200	4000	3200	2580	400	250	580	22	3260×2000×310
400T/4000	4000	4000	2980	400	250	580	22	4060×2100×290
400T/5000	4000	5000	4000	400	250	580	22	5060×2000×330
500T/4000	5000	4000	2980	500	300	640	37	4100×2300×360
500T/5000	5000	5000	4000	500	300	640	37	5100×2450×400
500T/6000	5000	6000	5000	500	300	640	37	6100×2450×420
600T/4000	6000	4000	2980	500	300	660	45	4100×2300×360
600T/5000	6000	5000	4000	500	300	660	45	5100×2450×400
600T/6000	6000	6000	5000	500	300	660	45	6100×2450×420

Product Parameter WD67K/y series Press Brake

Model WF67K-series	Nominal Pressure (mm)	Bending Length (mm)	Poles distance (mm)	Throat depth (mm)	Slipper Stroke (mm)	Max Opening Height (mm)	Main motor (KW)	Travel (mm)	Weight (Kg)
40T/1600	400	1600	1260	300	150	420	5.5	500	3800
63T/2500	630	2500	2000	300	150	420	5.5	500	4800
80T/2500	800	2500	2000	350	160	480	7.5	600	5700
100T/3200	1000	3200	2700	400	200	480/520	7.5	600	8500
100T/4000	1000	4000	3600	400	200	480/520	7.5	600	9300
125T/3200	1250	3200	2700	380	200	540	11	600	8700
125T/4000	1250	4000	3600	380	200	540	11	600	10200
160T/3200	1600	3200	2700	400	200	480/520	11	600	9500
160T/4000	1600	4000	3600	400	200	480/520	11	600	12100
200T/3200	2000	3200	2700	400	200	530	15	600	11000
200T/4000	2000	4000	3600	400	200	530	15	600	13500
250T/3200	2500	3200	2700	400	250	530	18.5	600	13000
250T/4000	2500	4000	3600	400	250	530	18.5	600	15500
250T/5000	2500	5000	4300	400	250	530	22	600	18000
300T/3200	3000	3200	2700	400	250	580	22	600	19200
300T/4000	3000	4000	3600	400	250	580	22	600	22500
400T/4000	4000	4000	3600	400	320	580	30	600	25500
400T/5000	4000	5000	4000	400	320	580	30	600	31500
500T/4000	5000	4000	3500	500	320	590	37	600	34500
500T/5000	5000	5000	4000	500	320	590	37	800	43500
500T/6000	5000	6000	5000	500	320	590	37	800	53000
600T/5000	6000	5000	4000	500	320	640	45	800	57000
600T/6000	6000	6000	5000	500	320	640	45	800	68000
600T/7000	6000	7000	6000	500	320	640	45	800	79000
800T/6000	8000	6000	5000	600	400	800	55	800	90000
800T/7000	8000	7000	6000	600	400	800	55	800	105000
800T/8000	8000	8000	7000	600	400	800	55	800	120000
1000T/6000	10000	6000	5000	600	400	800	2×37	800	100000
1000T/8000	10000	8000	6900	700	400	800	2×37	800	130000
1000T/10000	10000	10000	8000	700	400	800	2×37	800	150000
1200T/6000	12000	6000	4220	700	400	1000	2×45	1000	130000
1200T/7000	12000	7000	5220	700	400	1000	2×45	1000	160000
1600T/6000	16000	6000	4900	700	400	1000	2×55	1000	150000
1600T/7000	16000	7000	5900	700	400	1000	2×55	1000	170000
1600T/8000	16000	8000	6900	700	400	1000	2×55	1000	190000
1600T/10000	16000	10000	8000	700	400	1000	2×55	1000	210000
2000T/8000	20000	8000	6200	700	400	1000	2×55	1000	260000
2000T/10000	20000	10000	8000	700	400	1000	2×55	1000	290000
2000T/12000	20000	12000	9050	700	400	1000	2×55	1000	320000
2000T/14000	20000	14000	11000	700	400	1000	2×55	1000	350000
3000T/8000	30000	8000	6200	700	400	1000	2×55	1000	/
3000T/10000	30000	10000	8000	700	400	1000	2×55	1000	/
3000T/12000	30000	12000	9050	700	400	1000	2×55	1000	/
3000T/14000	30000	14000	11000	700	400	1000	2×55	1000	/

Standard Punch and Die

30T

40T

63T

80T

100T

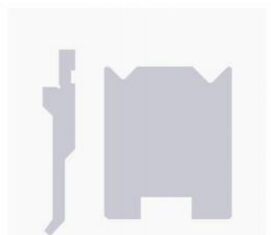
125T

160T

200T

300T

500T



Electro-hydro (Below 160T)

Custom Punch and Die